











fig1

200

201

## List of Projects

203

	Project Title	Date	RFQ
	TEST1	01.21.2001	 rfq
TEST1			
	TEST2	01.26.2001	 rfq
TEST2			
	TEST3	01.27.2001	 rfq
test3			
	TEST4	01.30.2001	
TEST4			
	Test5	01.31.2001	
Test5			
	giacziella	01.31.2001	
testing			
	test2af	01.31.2001	
id			

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open

rename

delete

204

205

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fig2

300



301

### Configurations

Project Title: TEST1

310

304

305

306

View RFC&Q List

304

	Name	Date	Train Components	View	View	RFQ
	x	01/11/2001	EHASYNCR787DKW + GB + 2BCL1006	chk	dsh	
	LM2500	01/11/2001	LM2500 + GB + BCL1404/C	chk	dsh	
	motore elettrico	01/11/2001	EHASYNCR4810KW + GB + BCL1404	chk	dsh	
	PGT10	01/11/2001	PGT10 + GB + BCL1501	chk	dsh	
	Test	01/11/2001	GEI6 + GB + BCL1506	chk	dsh	
	Config1	01/11/2001	FRAMESC + GB + BCL1404/A + BCL155/B	chk	dsh	
	4	01/11/2001	LM2500 + GB + BCL1404/A + BCL155/B	chk	dsh	
	ca+12	01/11/2001	LM2500 + GB + BCL1404/A + BCL155/B	chk	dsh	
	12	01/11/2001	FRAMESD + GB + BCL1404/B + BCL155/C	chk	dsh	
	PAOLO	01/11/2001	LM2500 + GB + BCL1507/A	chk	dsh	
	68	01/11/2001	LM2500 + GB + BCL1502/N	chk	dsh	
	Proge	02/01/2001	LM2500 + GB + BCL1404/A + BCL155/B	chk	dsh	
	1146	02/01/2001	EHASYNCR1050KW + GB + BCL155 + 2BCL1257	chk	dsh	

302

open

rename

delete

307

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Back

fig3

## Configuration Results

Project Title TEST1  
Configuration Name: motore elettrico

402

404 { EMASYN4810KW + GB + BCL404

Discharge Pressure:	.24	bar-abs
Discharge Temperature:	70.8	deg C
Number of Stages:	1	
Actual Discharge Flow:	7818	m3/h
Power Margin:	14.94	%
Absorbed Power at Driver Shaft:	4185	KW

405

403

Calculation results are preliminary and must be confirmed by Nuovo Pignone Technical Office

More Data

408

modify

Layout Composition

409

RFQ

View List of Configurations

410

407

A RFQ for this configuration has already been sent. In order to avoid misunderstandings it is necessary to modify or rename the configuration before to send another RFQ.

Previous Version Configuration

Back

fig4



## Configuration Results

Project Title TEST1  
Configuration Name: motore elettrico

502

504

EMASYN4810KW + GB + BCL404

505

Discharge Pressure:	24	bar-abs
Discharge Temperature:	70.8	deg C
Number of Stages:	1	
Actual Discharge Flow:	7818	m3/h
Power Margin:	14.94	%
Absorbed Power at Driver Shaft:	4185	kw

503

Calculation results are preliminary and must be confirmed by Nuovo Pignone Technical Office

modify

508  
More Data

Layout Composition

509

RFQ

511

View List of Configurations

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Primary Designing Terms of Use

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fig5

600

GE Power Systems  
Oil & Gas  
Nuovo Pignone - Upstream

Configuration Wizard  
Configuration Wizard

Help Contact us

601

### New Configuration

Plant General data

Unit System  Compression Service

602

---

Environment Conditions

Environmental Design Pressure\*  m

Design Temperature\*  deg C Relative Humidity\*  %

603

---

Driver Specifications

Driver Type  Model

Gas Turbine Data

Electrical Frequency  Hz

Fuel Type

Compressor Speed  rpm

604

---

605

Next

606

fig6

## New Configuration

### Compression Data

Gas State Equation  Nace Application

706 ☐ Process Gas \*

Handled Flow \*

Suction Pressure \*  Suction Temperature \*   
Discharge Pressure \*  Max Temperature

### Compressor Options

Stage Number

#### Casing Type

Horizontally Split   
Back-To-Back   
Double Flow   
Max Peripheral Speed of Impellers

#### Stage Compression Ratios as Percentage of 1st Stage

2° Stage   
3° Stage   
4° Stage

#### Casing Model and Size

1° Casing Model	<input type="text" value="Optimized"/>	2° Casing Model	<input type="text" value="Optimized"/>	3° Casing Model	<input type="text" value="Optimized"/>
1° Casing Size	<input type="text" value="Optimized"/>	2° Casing Size	<input type="text" value="Optimized"/>	3° Casing Size	<input type="text" value="Optimized"/>

### Interstage Data

Gas Cooler Discharge Temperature   Max Stage Suction Temperature

#### Interstage Pressure Drop

Between 1° & 2° Stages    
Between 2° & 3° Stages    
Between 3° & 4° Stages

#### Interstage Discharge Pressures

1° Stage   
2° Stage   
3° Stage

705

FIG 7

## Fuel Gas Composition

### Water Content

Reference humidity

☐ %

Reference temperature

☐ deg C

Reference pressure

☐ bar-abs

Water

☐ %

Please fill the above field to insert the water value. If you want insert the relative humidity of gas composition use the "relative humidity" box. "reference pressure" and "reference temperature". If you want insert the water quantity of gas composition fill the "water" box. If you don't want insert water value leave all field blank.

### Gas Composition

Type of Measures Moles

Component name	Quantity(%) *	Component name	Quantity(%) *
<input type="text" value="-&gt;Select"/>	<input type="text" value="00"/>	<input type="text" value="-&gt;Select"/>	<input type="text" value="00"/>
<input type="text" value="-&gt;Select"/>	<input type="text" value="00"/>	<input type="text" value="-&gt;Select"/>	<input type="text" value="00"/>
<input type="text" value="-&gt;Select"/>	<input type="text" value="00"/>	<input type="text" value="-&gt;Select"/>	<input type="text" value="00"/>
<input type="text" value="-&gt;Select"/>	<input type="text" value="00"/>	<input type="text" value="-&gt;Select"/>	<input type="text" value="00"/>
<input type="text" value="-&gt;Select"/>	<input type="text" value="00"/>	<input type="text" value="-&gt;Select"/>	<input type="text" value="00"/>
<input type="text" value="-&gt;Select"/>	<input type="text" value="00"/>	<input type="text" value="-&gt;Select"/>	<input type="text" value="00"/>
<input type="text" value="-&gt;Select"/>	<input type="text" value="00"/>	<input type="text" value="-&gt;Select"/>	<input type="text" value="00"/>
<input type="text" value="-&gt;Select"/>	<input type="text" value="00"/>	<input type="text" value="-&gt;Select"/>	<input type="text" value="00"/>
<input type="text" value="-&gt;Select"/>	<input type="text" value="00"/>	<input type="text" value="-&gt;Select"/>	<input type="text" value="00"/>
<input type="text" value="-&gt;Select"/>	<input type="text" value="00"/>	<input type="text" value="-&gt;Select"/>	<input type="text" value="00"/>

~804

fig8



900

~901

### Process Gas Composition

#### Water Content

Reference humidity ☐ %  
 Reference temperature ☐ deg C  
 Reference pressure ☐ bar-abs  
 Water ☐ %

902

Please fill the above field to insert the water value. If you want insert the relative humidity of gas composition use the "reference humidity" box. "reference pressure" and "reference temperature". If you want insert the water quantity of gas composition fill the "water" box. If you don't want insert water value leave all field blank.

#### Gas Composition

Type of Measures

Component name	Quantity(%) *	Component name	Quantity(%) *
<input type="text" value="-&gt;Select"/>	<input type="text" value="0.0"/>	<input type="text" value="-&gt;Select"/>	<input type="text" value="0.0"/>
<input type="text" value="-&gt;Select"/>	<input type="text" value="0.0"/>	<input type="text" value="-&gt;Select"/>	<input type="text" value="0.0"/>
<input type="text" value="-&gt;Select"/>	<input type="text" value="0.0"/>	<input type="text" value="-&gt;Select"/>	<input type="text" value="0.0"/>
<input type="text" value="-&gt;Select"/>	<input type="text" value="0.0"/>	<input type="text" value="-&gt;Select"/>	<input type="text" value="0.0"/>
<input type="text" value="-&gt;Select"/>	<input type="text" value="0.0"/>	<input type="text" value="-&gt;Select"/>	<input type="text" value="0.0"/>
<input type="text" value="-&gt;Select"/>	<input type="text" value="0.0"/>	<input type="text" value="-&gt;Select"/>	<input type="text" value="0.0"/>
<input type="text" value="-&gt;Select"/>	<input type="text" value="0.0"/>	<input type="text" value="-&gt;Select"/>	<input type="text" value="0.0"/>
<input type="text" value="-&gt;Select"/>	<input type="text" value="0.0"/>	<input type="text" value="-&gt;Select"/>	<input type="text" value="0.0"/>

903

 904

fig 9

1000

~1001

### Configuration Results

PGT5 + GB + BCL801

1002

Discharge Pressure:	8.00	bar-abs
Discharge Temperature:	25.87	deg C
Number of Stages:	1	
Actual Discharge Flow:	34359.2	m3/h
Power Margin:	15.21	%
Absorbed Power at Driver Shaft:	1363.	kw

1003

Calculation results are preliminary and must be confirmed by Nuovo Pignone Technical Office

[save](#)   [modify](#)

[More Data](#)   [Layout Composition](#)   [View List of Configurations](#)

1006   1007   1008   1009

fig 10

1100

-1101

## More Data

### Driver Data

Description	Overall	
Discharge Pressure:	8.00	bar-abs
Driver Model:	PGT5	
Actual Discharge Flow:	34359.2	m3/h
Absorbed Power at Driver Shaft:	1363.	kw
Power Margin:	15.21	%
Electrical Frequency:	50	hz

> 1103

### Compression Data

Description	Stage 1	Stage 2	Stage 3	Stage 4	
Molecular Weight:	16.043				1/mole
Handled Flow: Mass Flow	50				kg/s
Suction Pressure:	7.00				bar-abs
Suction Temperature:	15.00				deg C
Suction Actual Flow:	37843.5				m3/h
Discharge Pressure:	8.00				bar-abs
Discharge Temperature:	25.87				deg C
Discharge Actual Flow:	34359.2				m3/h
Impeller Number:	1				
Speed:	4024.				rpm
Polynomial Efficiency:	84.46				%

1104

	Model	Type	Size	Impeller Number:	Rating
Compressor Casing 1	BCL801	BCL	800	1	600
Compressor Casing 2					
Compressor Casing 3					

> 1105

back - 1106



1200

### Save Project

☒ Save in existing project

TEST1

☐ Save in a new project

Project Title:

Project Description:

confirm

cancel

1204

1202

1203

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fig 12

1300



1301

### New RFC&Q

#### Plant General data

Unit System  Compression Service

1302

#### Environment Conditions

Environmental Design Pressure\*  m  
Design Temperature\*  deg C Relative Humidity\*  %

1303

#### Driver Specifications

Driver Type  Model   
Gas Turbine Data  
Electrical Frequency  Hz  
Fuel Type   
Compressor Speed  rpm

1304

next 1306

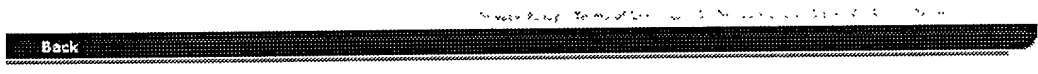


fig 13

## New RFC&Q

### Compression Data

Gas State Equation  Nace Application

Stage Number

	Optimized	1st	2nd	3rd	4th	
Handled Flow <input type="text" value="Mass Flow"/>	<input type="text"/>	<input type="text"/>	<input type="text"/>	<input type="text"/>	<input type="text"/>	kg/s
Suction Pressure *	<input type="text"/>	<input type="text"/>	<input type="text"/>	<input type="text"/>	<input type="text"/>	bar-abs
Suction Temperature *	<input type="text"/>	<input type="text"/>	<input type="text"/>	<input type="text"/>	<input type="text"/>	deg C
Discharge Pressure *	<input type="text"/>	<input type="text"/>	<input type="text"/>	<input type="text"/>	<input type="text"/>	bar-abs

Process Gas \*  1

Max Temperature \*  deg C

### Compressor Options

#### Casing Type

Horizontally Split

Back-To-Back

Double Flow

Max Peripheral Speed of Impellers \*  m/s

### Interstage Data

Gas Cooler Discharge Temperature \*  deg C Max Stage Suction Temperature \*  deg C

#### Interstage Pressure Drop

Between 1° & 2° Stages *	<input type="text" value="25"/>	<input type="text" value=""/>
Between 2° & 3° Stages *	<input type="text" value="25"/>	<input type="text" value=""/>
Between 3° & 4° Stages *	<input type="text" value="25"/>	<input type="text" value=""/>

Next

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fig 14



## RFC&Q Summary Data

1502

### General Data

Compression Service	Not Specified
Driver Type:	Optimized
Driver Model:	OGT
Direct Coupling:	Not

1503

### Compression Data

Description	Optimized	Stage 1	Stage 2	Stage 3	Stage 4
Handled Flow: Mass Flow	1				kg/s
Suction Pressure:	1				bar-abs
Suction Temperature:	1				deg C
Discharge Pressure:	1				bar-abs

1504

save

modify

1505

1506



fig 15

1600

~1601

### RFC&Q Summary Data

Project Title: TEST1  
 RFC&Q Name: gra

} 1602

#### General Data

Compression Service	Not Specified
Driver Type:	Optimized
Driver Model:	OGT
Direct Coupling:	Not

} 1603

#### Compression Data

Description	Optimized	Stage 1	Stage 2	Stage 3	Stage 4	
Handled Flow: Mass Flow	1					kg/s
Suction Pressure:	1					bar-abs
Suction Temperature:	1					deg C
Discharge Pressure:	1					bar-abs

} 1604

modify

~1606

RFQ

List Of Verifications

~1607

View List of RFC&Q

~1608

1605

fig 16



RFC&Q

Project Title: TEST1

Back to Configurations List

Name	Date	View	View	RFQ
2	01.26.2001	chk	dsh	rfq 01.27.2001
2				
prava ver	01.25.2001	chk	dsh	rfq 01.29.2001
prava ver				
9	01.29.2001	chk	dsh	rfq 01.30.2001
9				
prava	01.30.2001	chk	dsh	rfq 01.30.2001
prava				
prava ver send	01.30.2001	chk	dsh	rfq 01.30.2001
prava				
prava9	01.30.2001	chk	dsh	rfq 01.30.2001
prava9				
Prava 1	01.31.2001	chk	dsh	rfq 01.31.2001
Prava				
RT	01.31.2001	chk	dsh	
RT				

open remove delete

1708 1709 1710

Back

fig 17



1800

~1801

### RFC&Q Summary Data

Project Title: TEST1  
RFC&Q Name: gra

} 1802

#### General Data

Compression Service: Not Specified  
Driver Type: Optimized  
Driver Model: OGT  
Direct Coupling: Not

} 1803

#### Compression Data

Description	Optimized	Stage 1	Stage 2	Stage 3	Stage 4	
Handled Flow: Mass Flow	1					kg/s
Suction Pressure:	1					bar-abs
Suction Temperature:	1					deg C
Discharge Pressure:	1					bar-abs

} 1804

1805

modify


1806

RFQ

List Of Verifications ~1807

View List of RFC&Q ~1808

Fig 18


**GE Power Systems**  
 Oil & Gas  
 Nuovo Pignone - Upstream

Configuration Tools  
 Configuration Navigator

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[Contact Us](#)

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[List of Processes](#)
[New Configuration](#)
[New RF&Q](#)
[Export/Import](#)

1900

~ 1901

### List of Verifications

Project Name: TEST1  
 RFC&Q Name: gra

} 1902

Verification Name	Date
verification	02.01.2001
verification	

} 1903

1904 ~

open

rename

delete

1 New Verification

2 View RFC&Q Summary Page

3 RFQ (All Existing Verification Will Be Included in the RFQ)

1908

1910

1909

1905

1906

1907

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[Export/Import](#)

Fig 19

2000

~2001

### New Verification

Project Name: TEST1  
 RFC&Q Name: gra

#### Plant General data

Unit System: SI    Compression Service: Not Specified

2002

#### Environment Conditions

Environmental Design Pressure: Asl 0 m

Design Temperature\* 0 deg C    Relative Humidity\* 0 %

2003

#### Driver Specifications

Driver Type: Optimized    Model: Optimized

#### Gas Turbine Data

Fuel Type: Process Gas    Electrical Frequency: 50 cps  
 Fuel Mole Weight: 1/mole  
 Fuel Low Heat Value: 1500 kJ/kg

☒ Fuel Gas

2004

Compressor Speed: rpm

2005

2006

Back

Fig 20

## New RFC&Q

Project Name: TEST1  
RFC&Q Name: gra

### Compression Data

Gas State Equation: Optimized

Nace Application: Not

Stage Number: Optimized

	Stages				
	Optimized	1st	2nd	3rd	4th
Handled Flow: Mass Flow	1		35		
					kg/s
Suction Pressure *	1		60		
					bar-abs
Suction Temperature *	1		55		
					deg C
Discharge Pressure *	1		100		
					bar-abs

Process Gas \*

All Stages

Max Temperature: 170 deg C

### Compressor Options

Casing Type

Horizontally Split: Not

Back-To-Back: Yes

Double Flow: Not

Max Peripheral Speed of Impellers: 280 m/s

### Interstage Data

Gas Cooler Discharge Temperature\* 55 deg C

Max Stage Suction Temperature 120 deg C

Interstage Pressure Drop

Between 1° & 2° Stages	2.5	%
Between 2° & 3° Stages	2.5	%
Between 3° & 4° Stages	2.5	%

FIG 2!

Back

2200

~2201

## Verification Summary Data

Project Title: TEST1  
RFC&Q Name: gra

2202

### General Data

Compression Service	Not Specified
Driver Type:	Optimized
Driver Model:	OGT
Direct Coupling:	Not

2203

### Compression Data

Description	Optimized	Stage 1	Stage 2	Stage 3	Stage 4	
Handled Flow: Mass Flow	1		35			kg/s
Suction Pressure:	1		60			bar-abs
Suction Temperature:	1		55			deg C
Discharge Pressure:	1		100			bar-abs

2204

save

modify

View RFC&Q Summary Page

2205

2206

2207

Fig 22



2300

2301

## New Layout

### Project Data

Project Name  Configuration

2302

### Driver Specifications

Driver  Gearbox

2303

### Compressor Casings

	Type	Impeller	Rating
Compressor Casing 1	<input type="text"/>	<input type="checkbox"/>	<input type="checkbox"/>
Compressor Casing 2	<input type="text"/>	<input type="checkbox"/>	<input type="checkbox"/>
Compressor Casing 3	<input type="text"/>	<input type="checkbox"/>	<input type="checkbox"/>

2304

design

2305

Fig 23

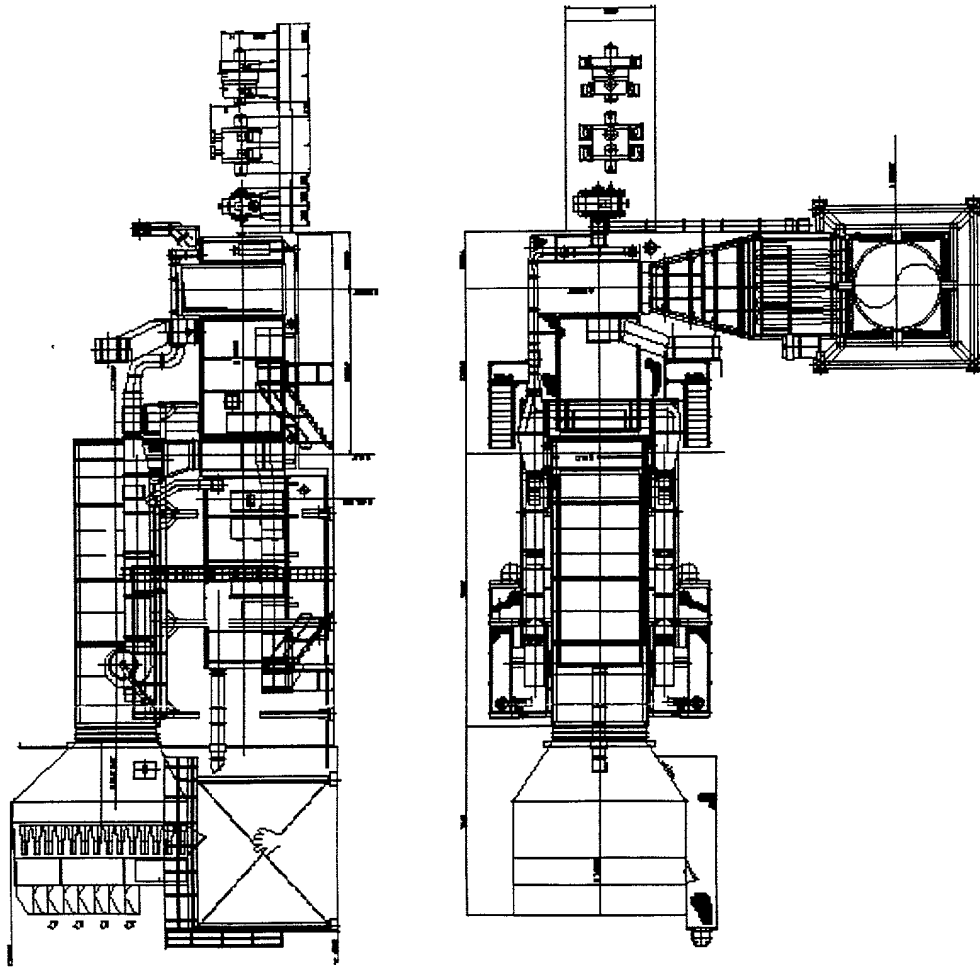


FIG. 24



## Compressor Checklist

Final User : \_\_\_\_\_  
 Country:  State:   
 Number of Trains to be quoted (each handling 100% of the flow indicated in datasheets)   
 Unit Location   
 Date Required for Response \_\_\_\_\_

### 1. Delivery (According to Incoterms 1990)

- ☒ Ex-Works ☐ F.C.A.  
☐ F.A.S. ☐ F.O.B.  
☐ C&F ☐ C.I.F  
☐ D.D.U.

Port of Shipment: \_\_\_\_\_

Port of Destination: \_\_\_\_\_

Place of Shipment: \_\_\_\_\_

### 2. Type of Installation

### 3. Forecasted year of installation

\_\_\_\_\_

### 4. Compression Train Baseplate

- ☒ Multipoint Baseplate ☐ Three-Points Single Lift Baseplate

### 5. Gas Turbine Combustion System

- ☒ STD Combustor ☐ DLE  
☐ Water Injection ☐ Steam Injection

### 6. Turbine Inlet System

- ☒ Included ☐ Not Included

### 7. Turbine Exhaust System

- ☒ Included ☐ Not Included

### 8. Battery & Battery Charger System

- ☐ Included ☒ Not Included

### 9. Compressor Seals

- ☒ Dry Gas ☐ Oil

### 10. Antisurge Controls, Instrumentation & Valves

- ☐ Included ☒ Not Included

### 11. Test

- ☐ Full Load/Speed/Pressure String Test ☐ ASME PTC10 Class 1 String Test  
☐ ASME PTC10 Class 3 Performance Test for Compressor ☐ No Load/Full Speed/Pressure String Test  
☐ STD Gas Turbine No Load Mechanical Running Test

### 12. Date Required for Response (mm.dd.yyyy)

\_\_\_\_\_



Back

FIG. 25

## Electric Motor Checklist

Final User : \_\_\_\_\_

Country:  State:

Number of Trains to be quoted (each handling 100% of the flow indicated in datasheets)

Unit Location

Date Required for Response \_\_\_\_\_

### 1. Delivery (According to Incoterms 1990)

☒ Ex-Works
☐ F.C.A.
☐ F.A.S.
☐ F.O.B.
Port of Shipment: \_\_\_\_\_

☐ C&F
☐ C.I.F.
Port of Destination: \_\_\_\_\_

☐ D.D.U.
Place of Shipment: \_\_\_\_\_

### 2. Type of Installation

### 3. Forecasted year of installation \_\_\_\_\_

### 4. Compression Train Baseplate

☒ Separate Multipoint Baseplate for Driver and Compressor
☐ Common Multipoints Baseplate

### 5. Gas Turbine Combustion System

☒ STD Combustor
☐ DLE

☐ Water Injection
☐ Steam Injection

### 6. Turbine Inlet System

☒ Included
☐ Not Included

### 7. Turbine Exhaust System

☒ Included
☐ Not Included

### 8. Battery & Battery Charger System

☒ Included
☐ Not Included

### 9. Compressor Seals

☒ Dry Gas
☐ Oil

### 10. Antisurge Controls, Instrumentation & Valves

☐ Included
☒ Not Included

### 11. Test

☐ Full Load/Speed/Pressure String Test
☐ ASME PTC10 Class 1 String Test

☐ ASME PTC10 Class 3 Performance Test for Compressor
☐ No Load/Full Speed/Pressure String Test

☐ STD Gas Turbine No Load Mechanical Running Test

### 12. Date Required for Response (mm.dd.yyyy)

\_\_\_\_\_



FIG. 26

## Turbocompressor Checklist

Final User : \_\_\_\_\_  
 Country:  State:   
 Number of Trains to be quoted (each handling 100% of the flow indicated in datasheets)   
 Unit Location   
 Date Required for Response \_\_\_\_\_

### 1. Delivery (According to Incoterms 1990)

☒ Ex-Works ☐ F.C.A.  
☐ F.A.S. ☐ F.O.B.  
☐ C&F ☐ C.I.F.  
☐ D.D.U.

Port of Shipment: \_\_\_\_\_  
 Port of Destination: \_\_\_\_\_  
 Place of Shipment: \_\_\_\_\_

### 2. Type of Installation

### 3. Forecasted year of installation \_\_\_\_\_

### 4. Compression Train Baseplate

☒ Separate Multipoint Baseplate for Driver and Compressor ☐ Common Multipoints Baseplate

### 5. Gas Turbine Combustion System

☒ STD Combustor ☐ DLE  
☐ Water Injection ☐ Steam Injection

### 6. Turbine Inlet System

☒ Included ☐ Not Included

### 7. Turbine Exhaust System

☒ Included ☐ Not Included

### 8. Battery & Battery Charger System

☐ Included ☒ Not Included

### 9. Compressor Seals

☒ Dry Gas ☐ Oil

### 10. Antisurge Controls, Instrumentation & Valves

☐ Included ☒ Not Included

### 11. Test

☐ Full Load/Speed/Pressure String Test ☐ ASME PTC10 Class 1 String Test  
☐ ASME PTC10 Class 3 Performance Test for Compressor ☐ No Load/Full Speed/Pressure String Test  
☐ STD Gas Turbine No Load Mechanical Running Test

### 12. Date Required for Response (mm.dd.yyyy)

\_\_\_\_\_



FIG. 27



### Send RFQ

Project Title: TEST1  
RFC&Q Name: gra

} 2802

To:	daniele.badiani@np.ge.com
Subject:	
From Address:	stefano.lanfredi@np.ge.com
From Name:	Stefano Lanfredi
Message:	

2803

[View CHK](#)

[View DSH](#)

- 2805

2804

[Send RFQ](#)

[View RFC&Q Results](#)

2806

2807

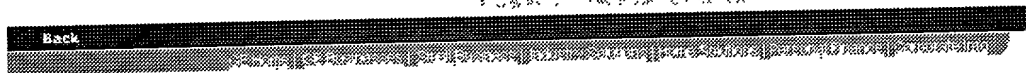


Fig 28

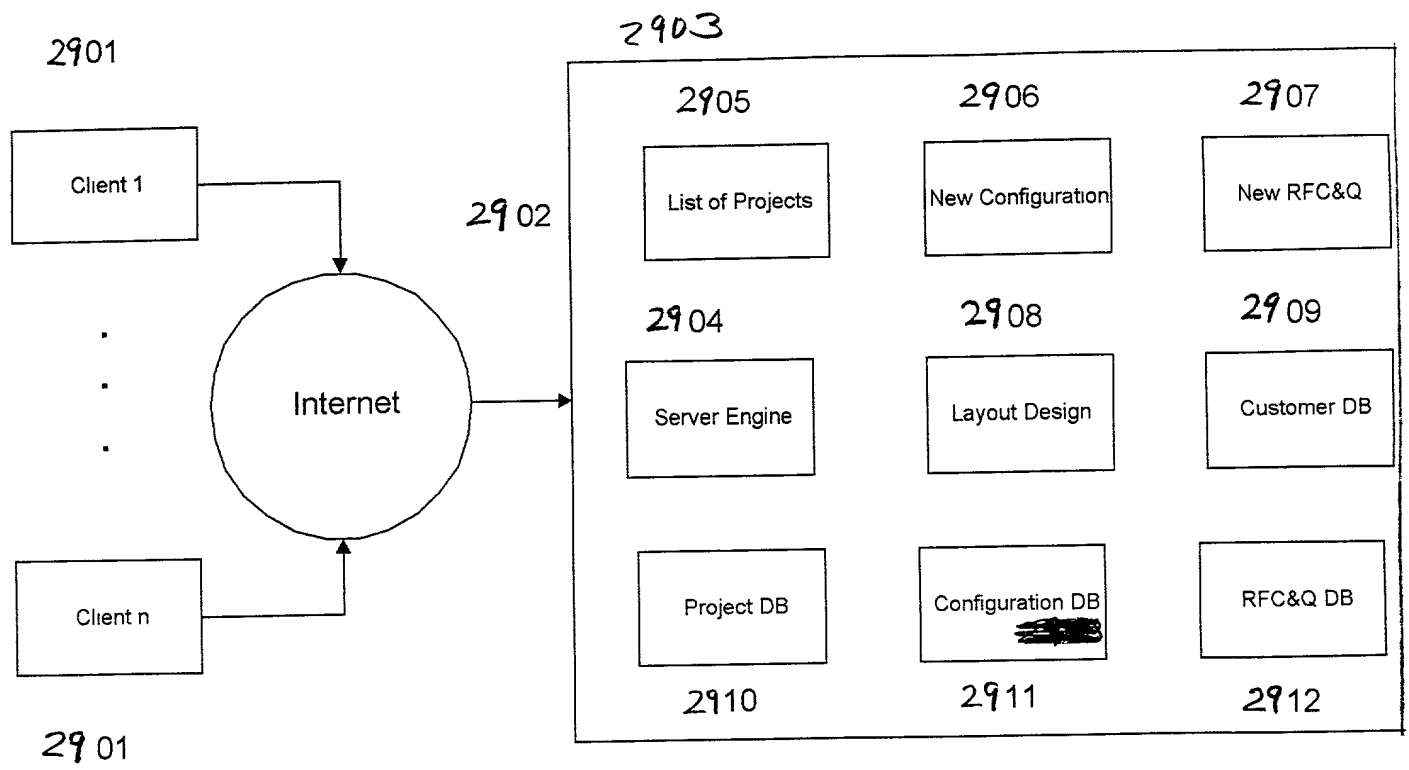


Fig 29

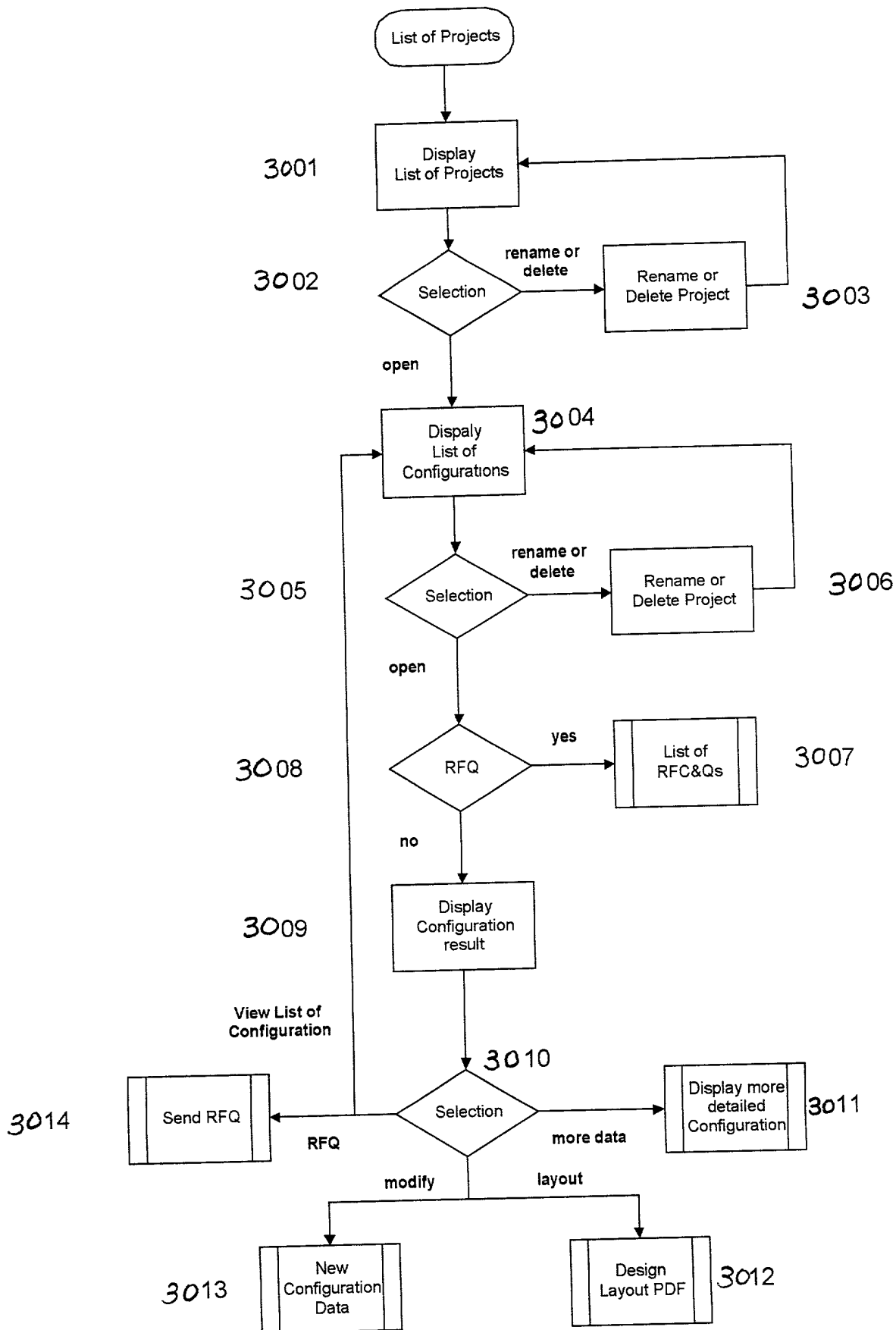


Fig 30

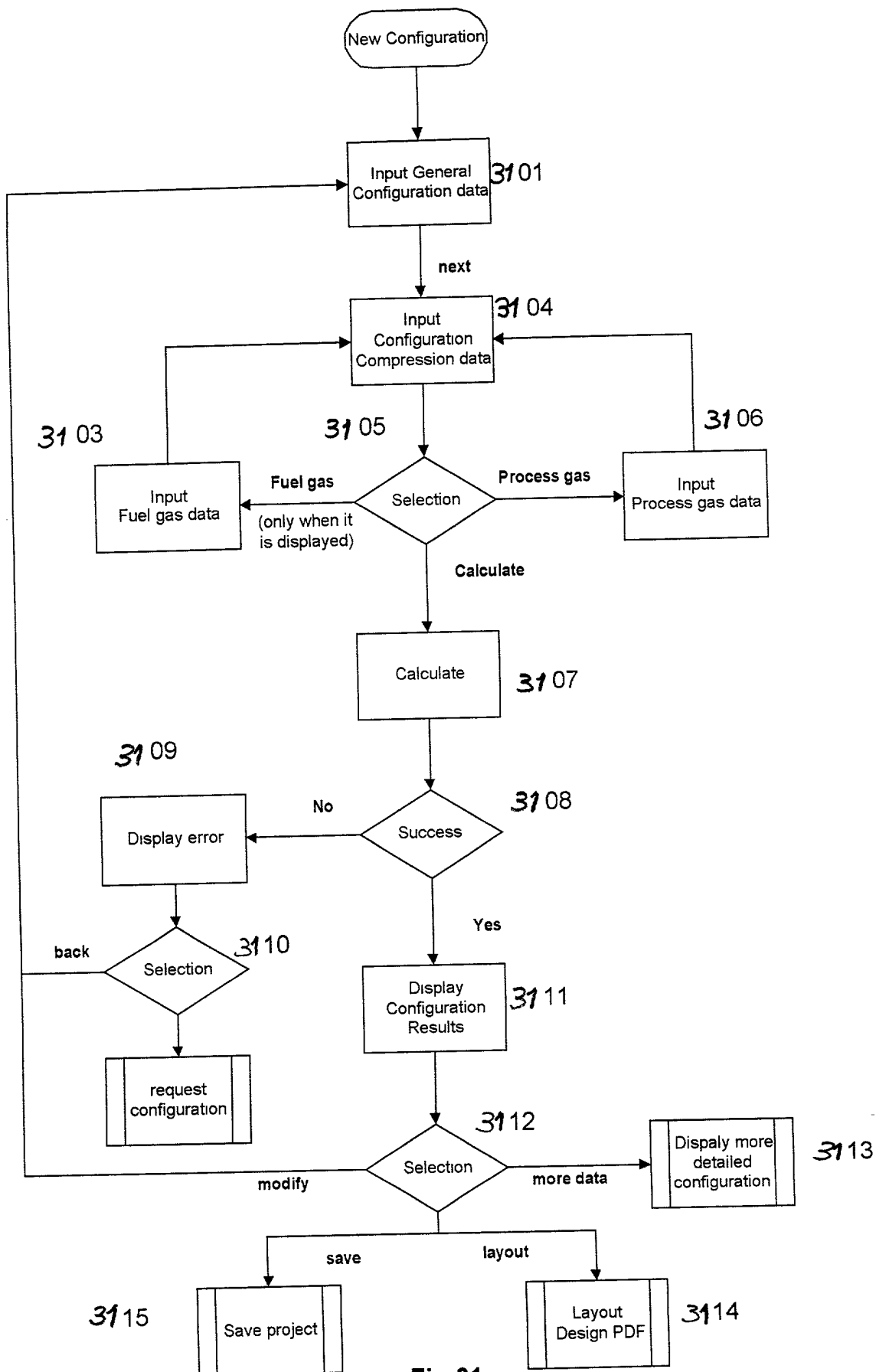


Fig 31

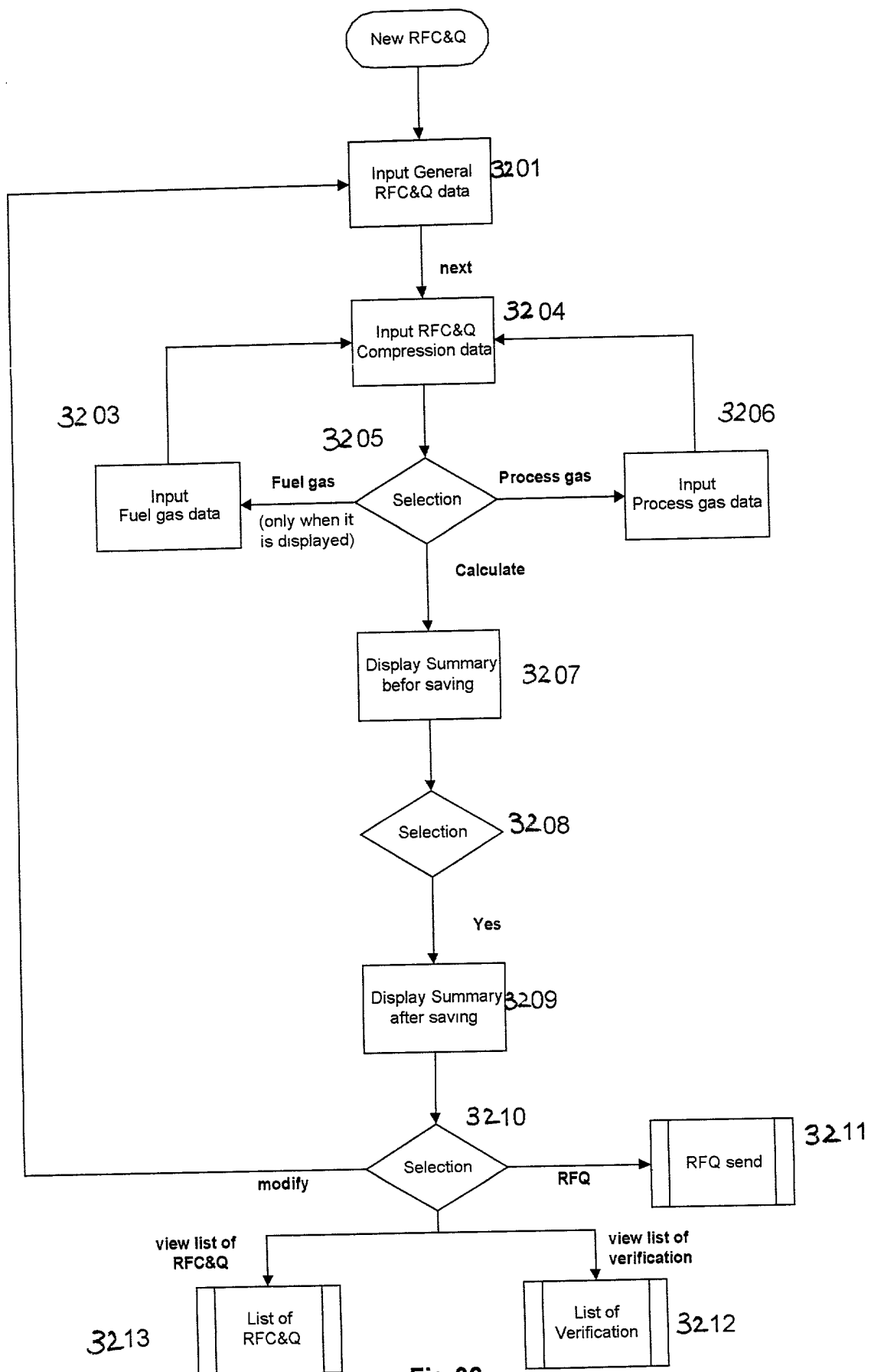
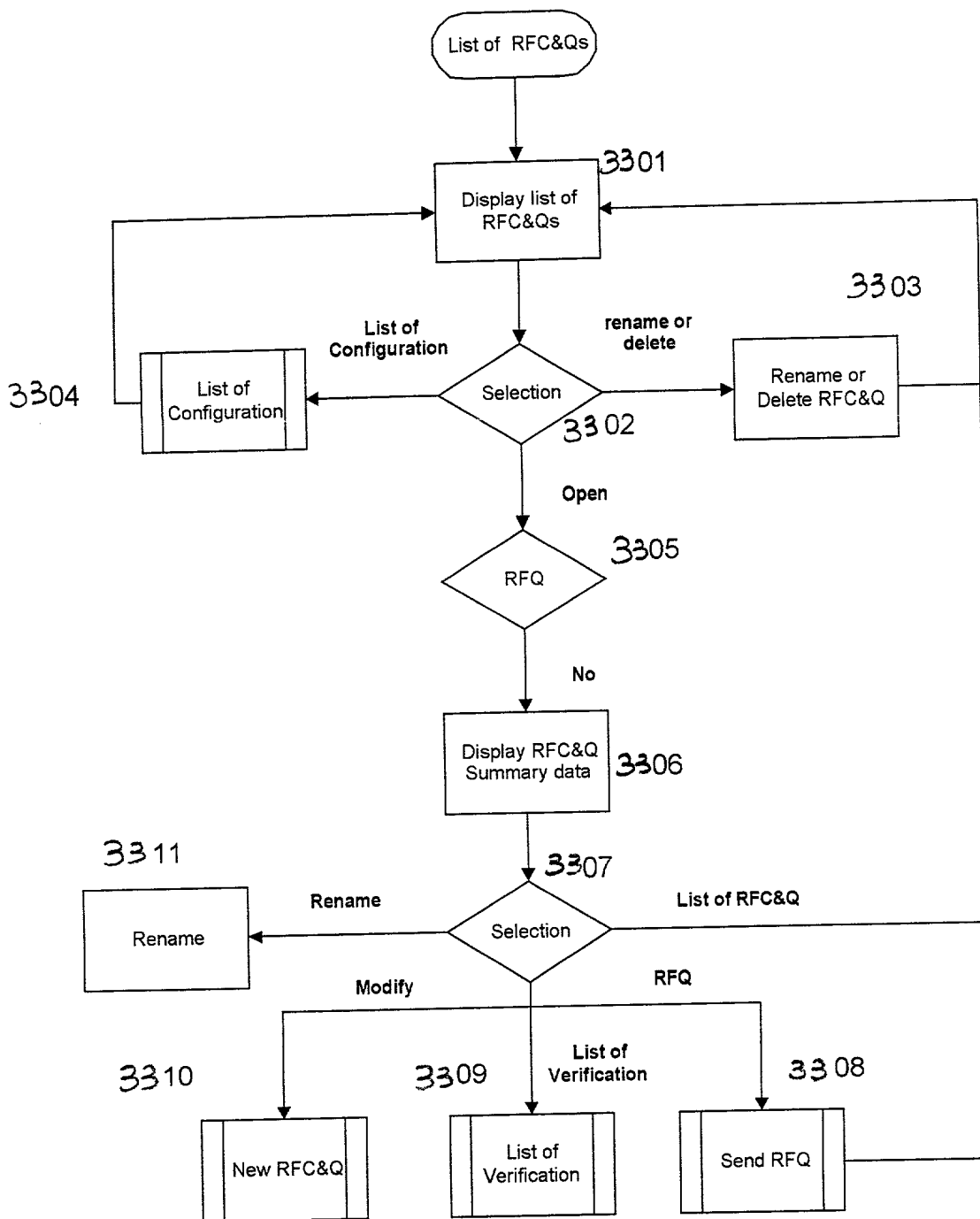
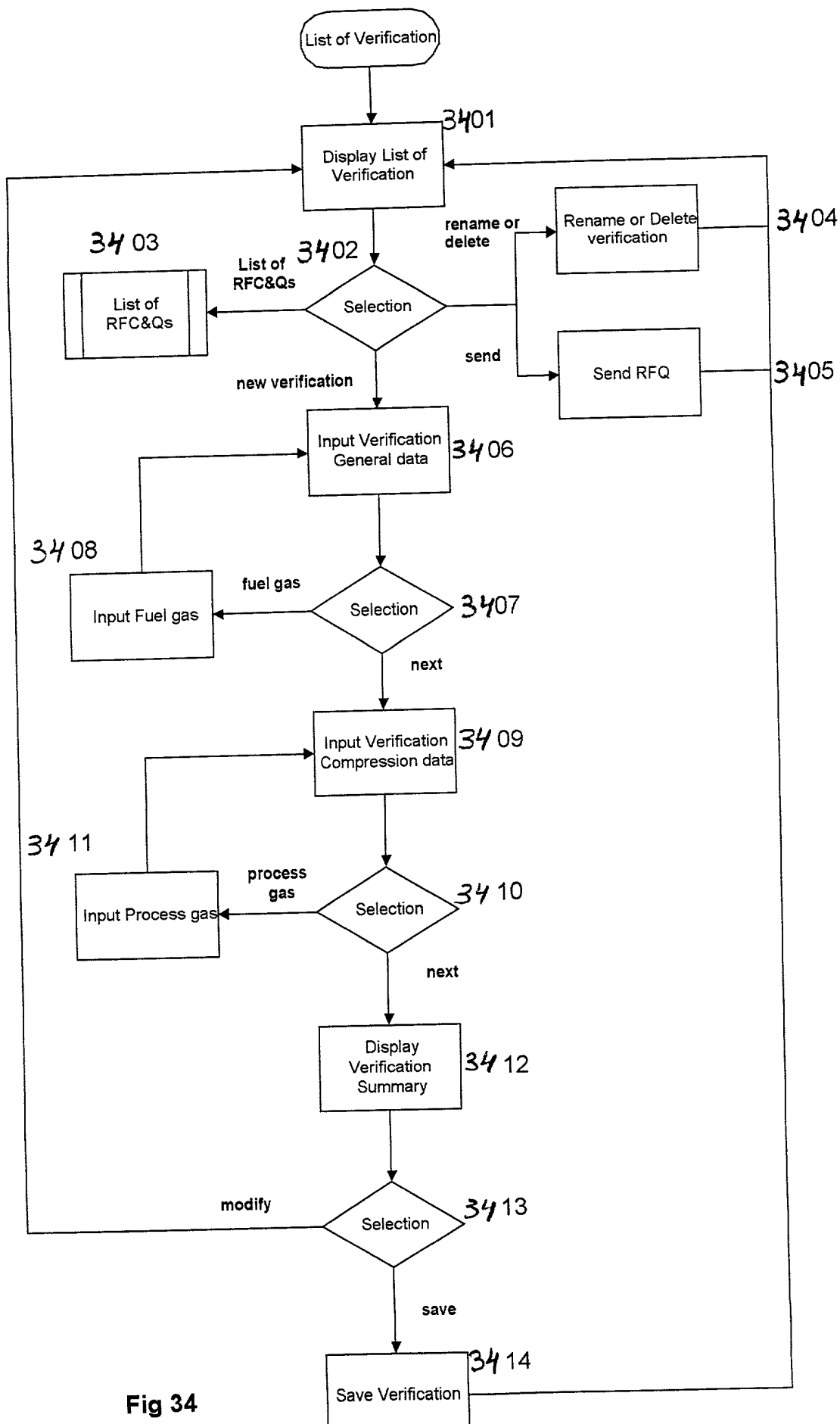


Fig 32

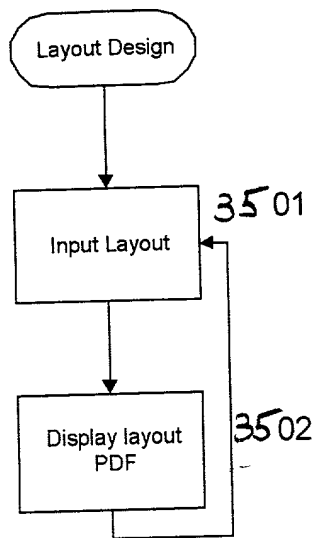




**Fig 33**



**Fig 34**



**Fig 35**